

### MARINE AND OFFSHORE



MECHANICAL SERVICES
HYDRAULIC SERVICES

**DIESEL ENGINES AND TURBOCHARGERS** 

SHAFT LINE AND PROPULSION SYSTEMS

LASER AND OPTICAL ALIGNMENT

**IN-SITU MACHINING** 

**METALOCK® COLD STITCHING** 

**WELDING AND PLATEWORK** 

**BOILER SERVICES** 

**ANCILLARY EQUIPMENT FOR FPSOs AND TANKERS** 

**ELECTRICAL SERVICES** 

**CRANES AND DECK MACHINERY** 

**REFRIGERATION** 

MARINE ELEVATORS

LIFEBOATS, DAVITS, RESCUE BOATS, LAUNCHING DEVICES

**LOAD TESTING** 

FIRE FIGHTING EQUIPMENT

**ELECTRONICS** 

**NAVIGATION AND STEERING** 

**GMDSS** (GLOBAL MARITIME DISTRESS AND SAFETY SYSTEM)

**VDR (VOYAGE DATA RECORDER)** 

**CALIBRATION** 

**AUTOMATION** 

**LOGISTICS SERVICES** 

**NETWORK** 

**AUTHORIZED SERVICE REPRESENTATIONS** 





Metalock stands for a highly successful repair technology to cracked or broken cast iron or steel components. This cold process originated in the oil fields of Texas in the 1930's; developed to eliminate the dangers of

The process has many advantages, such as the absence of heat, meaning the elimination of distortion, reduction in post repair machining and

Metalock International Association was created in 1953. The members funded associated companies throughout the world with most, not all, using the Metalock name. Today these and further independent companies

Metalock activities in Brazil started in São Paulo, in June of 1957, originally under the name Unilock. The basic activity was performing repairs to cold cast iron components, mainly for industrial and marine equipment, such as diesel engines, compressors, pumps and presses. At that time, most industrial machinery was made in cast iron and the repair market expanded because there was a shortage of spare parts, as a consequence of World War II. Steel subsequently partially substituted cast iron in machinery and Metalock Brasil diversified its activities. There was considerable demand for marine equipment repairs in Brazil and in January of 1961, the company took over Oficina Duncan, a marine engineering service company in

Metalock Brasil expanded its engineering services in the industrial, marine and offshore markets in Brazil considerably, building itself a reputation for reliable services conducted in-house - cold stitching (Metalock®), mechanical, machining, in-situ machining, welding, plate work, boiler work, electrical, electronics, pneumatics, hydraulics, propulsion, refrigeration,

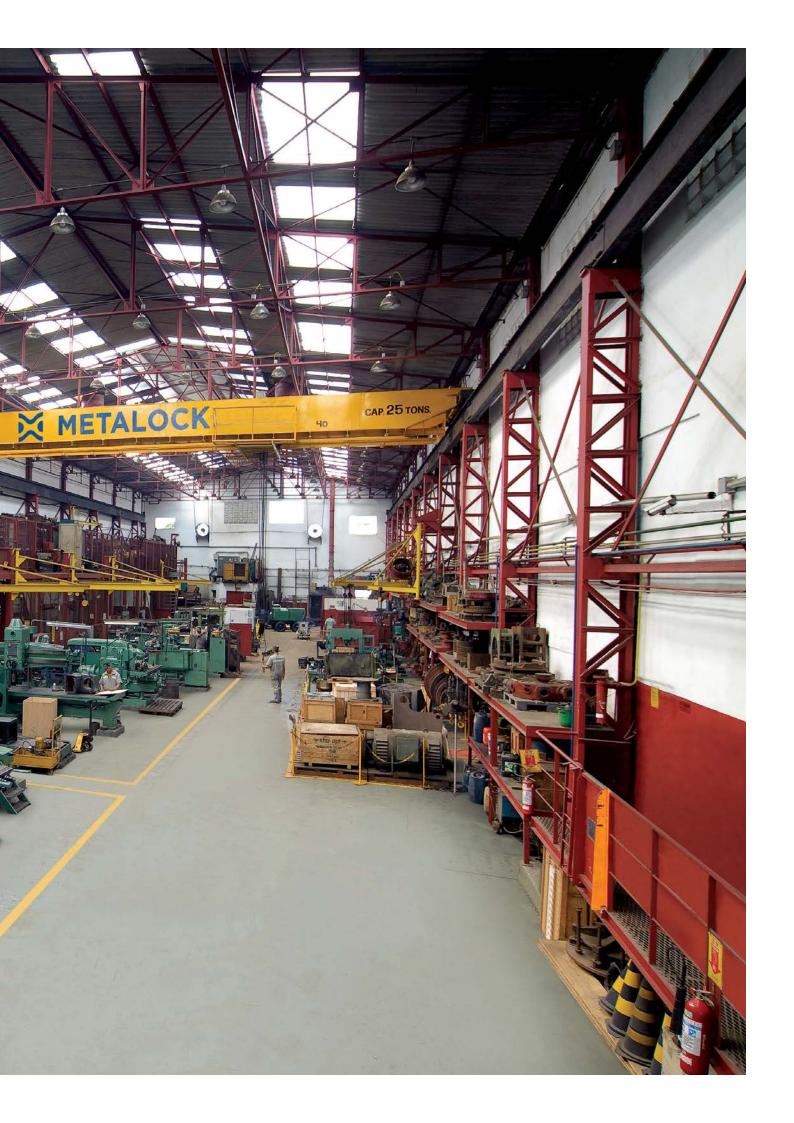
manufacturers of marine equipment and its technicians regularly attend training courses at these manufacturers abroad, keeping abreast of global technological developments and methods. In addition it has close working arrangements with other marine equipment manufacturers. Its repair teams are accustomed to working abroad, on board vessels during voyages and are readily deployed to anywhere in the world.

It attends at all major ports in Brazil and South America, often using a qualified network of subcontractors, under its supervision, enabling it to offer local service, thus minimizing travel time and costs. It also provides riding squads for all voyage repairs, along the Brazilian coast as well as abroad. Through MIA, ISES and fellow representatives of manufacturers, it offers a global service network.

**METALOCK** 









#### **WORKSHOP**



#### Mechanical

Repair and overhaul of:

- Pumps (centrifugal, reciprocating, gear)
- Air Compressors
- Heat Exchangers
- Valve Chests
- Deck Machinery (windlasses, anchor winches)
- Reduction Gearboxes

#### **Authorized Service Representatives for:**

- Hyundai Cargo Pumps

- ReintjesShinko
- Teikoku

#### **Hydraulics**

- Steering Gear
- Hydraulic Power Packs Refurbishment
- Hydraulic Power Units and Controls
- Hydraulic Cylinder Repairs

**Factory trained service engineers** and technicians

#### **DIESEL ENGINES AND TURBOCHARGERS**



- Overhaul Main Engines (2 stroke and 4 stroke)
- Overhaul Auxiliary Engines
- Overhaul of Turbochargers
- Balancing Turbocharger rotors with Schenk balancing machine HBU 20/40
- Re-blading of MET turbos
- Reconditioning of components:
  - · Cylinder Heads
  - · Cylinder Liners
  - · Piston Crowns
  - · Piston Skirts
  - · Exhaust Valve Spindles, Seats & Cages
  - · Exhaust Valve Stems
  - · Crosshead Pins
  - · Connecting Rods
  - · Fuel Injection Equipment (Valves, Nozzles, Bodies, Fuel Pumps)
- Fuel Pump Timing
- Repair and Renewal of High Pressure Fuel Pipes
- Removal of broken Studs
- Remetal (Babbitt) Bearings
- Crankshaft rectifying, in situ and ashore
- Chocking Engine Bases (Epocast resin & Vibracon elements)
- Governors Overhaul (Woodward, Zexel, Yanmar, Regulateurs Europa)



#### Authorized Service Representatives for:

- Hyundai Global Service Engine and Machinery (HIMSEN, MAN B&W, WINGD)
- J-ENG (Japan Engine Corporation) UE Engines
- Mitsubishi MET Turbochargers
- Steyr Motors
- Yanmar Large Marine Engines

#### Trained service engineers and technicians for:

- · MAN B&W
- · WinGD Ex Sulzer/Wärtisila
- · MaK

#### **SHAFT LINE & PROPULSION SYSTEMS**





- Bonding of Propeller Shaft Simplex® Seals and Vulcanizing of Pneumostop Thruster Seals
- Rebabbitt Stern Tube Bushes
- Propeller Repairs
- Controllable Pitch Propellers

#### Authorized service representatives for:

- SKF Marine (SIMPLEX Seals)
- Hyundai Global Service
- Kawasaki Heavy Industries

#### LASER AND OPTICAL ALIGNMENT



- Engine Blocks
- Propulsion Shaft Line and Stern Tube
- Engine/Alternator Assemblies
- Electric Motor/Pump Assemblies
- Crane Pedestal

#### **IN-SITU MACHINING**



- Line Boring of engine blocks up to 12 m
- Rectification of crankshafts (crankpins, main journals and radii)
- Cylinder cover/liner/block landings (including bushing)
- Machining of shaft ends
- Boring of housings
- Boring of holes

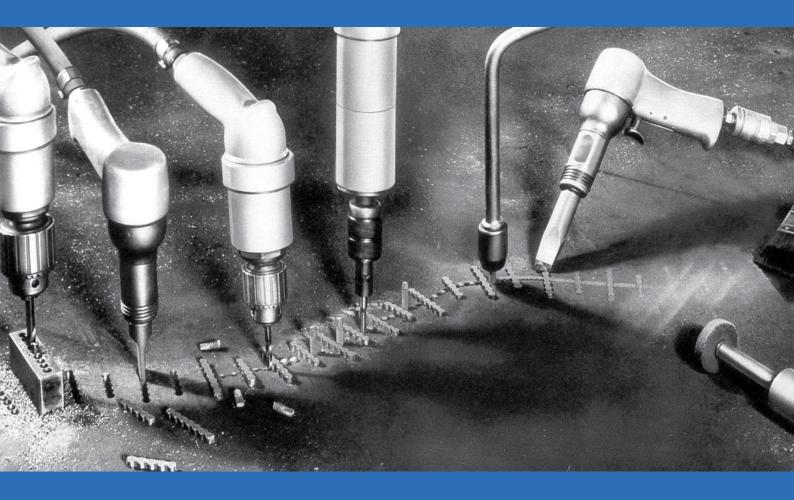
#### **Equipment:**

- Crankshaft rectification equipment up to Ø 1000 mm
- Portable line boring equipment up to 12 m
- Flange Facers from 25 up to 3200 mm
- Chamfering machines
- Liner landing skimming machines
- Drill machines with magnetic bases
- Slides up to 5500 mm
- Boring bars
- Liner honing machine up to Ø 980 mm









#### Repairs to casting constructions:

- Compressor and pump casings
- Motor frames
- Engine blocks
- Gearboxes

#### Advantages:

- Repairs cracks to cast iron, steel, aluminium and other alloys
- Maintains alignment, surfaces, and dissipates stresses
- Absorbs compression forces
- The vast majority of repairs can be done in-situ, minimizing the need for disassembly and reducing downtime
- A fraction of the cost of replacement







- Structural and Shell Plating
- Tanks (including Stainless Steel)
- Pipework
- High pressure piping
- Gangways
- Deck
- Crane sections
- Hatch Covers

Welding Processes: SMAW / FCAW / MIG / TIG

Elaboration of Welding Procedure Specification (WPS) and Welding Procedure Qualification Record (WPQR) specific to each project

#### **Approved Welding Procedure**

 Manual Arc Welding of Higher-Strength Hull Structures Steel Grade E36 - DNV GL

#### Welders certified by class

- Lloyds Register to ASME IX 4G & 6G
- DNV GL ASME IX









- Steam and Oil Fired Boilers
- IGG Inert Gas Generator
- Incinerator

#### **Boiler Inspections**

(Water/steam side – Oil fired side – Exhaust gas side – Combustion gas side, furnace and chambers)

#### Repairs to:

- · Plating, shells, pipes and stays
- · Supports and securing arrangements
- · Heaters and economizers
- · Circulation pumps
- · Valves and cocks
- · Safety Valves strip / overhaul / lap faces / adjust / set pressure / popping test
- · Re-tubing
- · Welding cracked tubes and tube plates
- · In-situ machining of tube plates
- · Combustion chamber structural and TIG welding
- · Refractory repairs and renewal
- · Burners troubleshooting, repair and installation
- · Automation and Control



Technicians certified to Brazilian Standard NR13

#### **Authorized Service Representatives for:**

- · Kangrim
- ·Sunflame
- ·Volcano

#### **ANCILLARY EQUIPMENT FOR FPSOs AND TANKERS**



- Installation, commissioning and maintenance of Sea Water Lift Pumps (authorized by DMW)
- Overhaul, repair and testing of Pressure Safety Valves (authorized by Fukui Seisakusho)
   Testing capability up to 300 bar
- Overhaul of Cargo Oil Pumps and Cargo Oil Pump Turbines (authorized by Shinko)











#### Rewinding and overhaul of:

- Low voltage AC & DC rotating machinery motors and alternators
- During the rewinding of the curtomer's alternator Metalock Brasil can arrange generator rental
- Transformers

#### Repairs to:

- Circuit breakers
- Switchboards

#### **Further services:**

- Predictive, preventive and corrective maintenance to electrical machinery
- Health care of electrical machinery
- Thermographic survey LV & HV
- Balancing of electric motors and alternator rotors
- Secondary injection testing for protection relays
- Repair, maintenance and commissioning to frequency inverters and soft-starters
- Electrical installations
- Electrical engineering services
- Field maintenance



#### Authorized Service Representatives for:

- Emod Motoren GmbH
- Hyundai Global Service (Electro Electric Systems)
- JŘCS
- KTF
- Marelli Motori
- Shanghai NSE Co., Ltd.
- Taiyo Electric Co
- WÉG



Certified by DNV-GL for repairs to Explosion Proof Motors under IEC 60079-19 for protections: d, e, n and t

#### **CRANES AND DECK MACHINERY**



- Jibs
- Gearboxes
- Renewal of Brake Bands
- Spreaders
- Windlasses
- Anchor Winches
- Load Testing

#### **Authorized service representatives for:**

- Davit International GmbH
- JMU (ex IHI)
- Oriental Precision (OPCO)

#### **REFRIGERATION**



- Domestic Reefer systems
- Stores
- Air Conditioning systems
- Provision Reefer systems
- Compressor Overhauls

#### **MARINE ELEVATORS**



- Annual and 5-yearly Survey and Certification
- Repairs and Maintenance
- Preventive Maintenance
- Modernizations and Retrofits
- Spare Parts

#### **Authorized Service Representatives for:**

· Hyundai Elevator





- Inspection, Services and Maintenance
- GRP (Glass Reinforced Plastic) Repairs
- Structural Repairs
  - Engine and propulsion systems maintenance, repairs and commissioning
  - Inspection of accommodation ladders and gangways
  - Replacement of lifeboat release and retrieval systems

In compliance with IMO SOLAS MSC Res. 402(96), 404(96) and MSC Circ, 1331 and MC Circ 1392

#### Classification Societies:

- · ABS · LR · BV · NK
- · DNV GL · RINA





#### **LOAD TESTING**



- Lifeboats
- Davits
- Accommodation Ladders
- Gangways
- Cargo Gears
- Cranes
- Load testing up to 300 mT (using water bags, load cells and flow meters)
- On-load hook tester up to 10 Tons









#### Fire Fighting & Life Saving Appliances

- Breathing Air Apparatus
- Escape Set
- Medical Oxygen Resuscitator
- Fire Extinguishers
- Fire Hose & Hydrants
- Immersion Suit
- Lifejackets
- Anti-Exposure Suit

#### **Fixed Systems**

- CO2 High Pressure
- Dry Powder System
- Foam System
- Galley System
- LAFF System
- Deep Fat Galley System
- BA Compressor
- Medical Oxygen System
- Chem/Inert Gas System (Novec, FM200, Inergen)

In compliance with MSC Circ's 1318, 1432, A.951

**DNV-GL Certified** 





#### **ELECTRONICS**



#### **Activities and Services**

- Corrective, Predictive and Preventive Maintenance
- Installation Survey
- Initial Survey
- Periodical Survey
- Renewal Survey
- Retrofitting
- Newbuilding Installation
- Commissioning
- Design and Integration

#### **Accreditations**

- ABS
- BV
- DNV-GL
- Lloyds Register
- Class NK
- RINA



#### **NAVIGATION AND STEERING**





- AIS (Automatic Identification System)
- IBS (Integrated Bridge Systems)
- Radar
- Conning
- ARPA (Automatic Radar Plotting Aid)
- ECDIS (Electronic Chart Display and Information System)
- Gyrocompass
- Magnetic Compass
- Auto-Pilot
- Speed Log
- Echo Sounders
- GNSS (Global Navigation Satellite System)
- BNWAS (Bridge Navigation Watch Alarm System)

#### **GMDSS** (GLOBAL MARITIME DISTRESS AND SAFETY SYSTEM)



#### **Bridge equipment:**

- MF/HF
- VHF
- Inmarsat C
- SSAS (Ship Security Alert System)
- EPIRB (Emergency Position Indicator Radio Beacon)
- SART (Search And Rescue Transponder)
- AIS (Automatic Identification System)
- LRIT (Long Range Identification & Tracking)
- VSAT (Very Small Aperture Terminal)
- TV-at-sea
- Internet-at-sea

#### **Shore-based equipment:**

- GMDSS (Global Maritime Distress and Safety System) Stations
- AIS (Automatic Identification System)

#### **Activities:**

- Safety Radio Survey (GMDSS and MODU)
- Mandatory Annual Testing of AIS, EPIRB, LRIT, SART, AIS-SART and SSAS

#### **VDR** (VOYAGE DATA RECORDER)



- VDR (Voyage Data Recorder)
- S-VDR (Simplified Voyage Data Recorder)
- APT (Annual Performance Test) for VDR and SVDR
- Installation
- Integration
- Retrofitting and upgrading
- Commissioning

#### **Manufacturers Represented:**

AM

Headway

Highlander

JRC

Kelvin Hughes

MacGregor (Interschalt)

Netwave

Rutter

Samsung

Transas

Wärtsilä SAM Electronics

#### **CALIBRATION**



#### **Instruments:**

- UTI (Ullage Temperature Interface)
- Pressure
- Environment (Multigas Detector, Explosimeter, Oxygen Detector)
- Temperature
- Electrical
- Dimensional

#### **Authorized Service Representatives for:**

• Riken Keiki





- MSB (Main Switch Board)
- ICMS (Integrated Control and Monitoring System)
- MEAS (Main Engine Automation System)
- PMS (Power Management System)
- UMS (Unattended Machinery Space)
- AMS (Alarm Monitoring System)
- AVR (Automation Voltage Regulator)
- PLC (Programmable Local Controller)
- Oil Mist Detector
- Fire Control System
- Propulsion Control System
- Control Panels
- Inverter Systems
- Oil / Water Separation

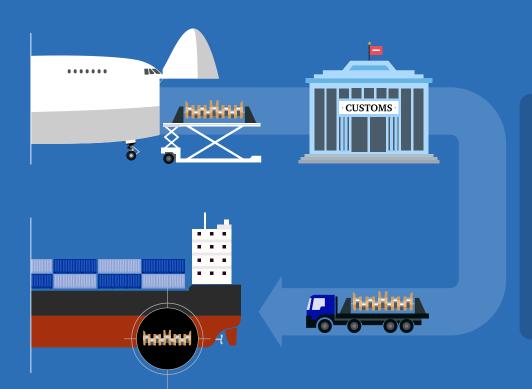
#### **Electric and Hydraulic Automation**

- Crane System
- Power Pack
- Mooring & Anchor Winch
- Steering Gear
- Cargo Control System
- Ramp Control System
- Hatch Cover and Folding Control System
- Watertightness Integrity Surveys Accredited

#### BWMS (Ballast Water Management Systems)

- Engine Space Scanning and Project
- Integration
- Installation
- Commissioning

#### **LOGISTICS SERVICES**



#### **SHIPS SPARES IN TRANSIT**

- · CUSTOMS CLEARANCE
- · DELIVERY TO VESSEL
- · COLLECTION FROM VESSEL AND DELIVERY ABROAD

AIR AND SEA FREIGHT

#### **NETWORK**



# AUTHORIZED SERVICE REPRESENTATIONS



#### **ELECTRO-MECHANICAL**

- · ALCONZA
- · DANFOSS SONDEX
- · DMW CORPORATION
- · EMOD MOTOREN
- · EVOQUA
- · EPOCAST ITW ENGINEERED POLYMERS
- · FUKUI SEISAKUSHO
- · HYUNDAI GLOBAL SERVICE
- · IKNOW ex TSUJI MARINE SERVICES
- · J-ENG UE ENGINE
- · KANGRIM
- · KAWASAKI HEAVY INDUSTRIES
- · KAWASAKI PRECISION MACHINERY
- · MARELLI MOTORI
- · MET TURBO MITSUBISHI
- · MIRAE INDUSTRIES
- · NAKAKITA SEISAKUSHO
- · REINTJES
- · SAMAYU MITSUBISHI MARINE MACHINERY
- · SHANGHAI NSE
- ·SHINKO
- · SKF MARINE SIMPLEX · TURBULO
- · SPS TECHNOLOGY
- · STEYR MOTORS
- · TAIKO KIKAI
- · TAIYO ELECTRIC
- · TEIKOKU
- · WEG
- · YANMAR LARGE MARINE ENGINE

#### **ELECTRONICS**

- · ALPHATRON MARINE
- · AMI
- · BEMAC UZUSHIO ELECTRIC
- · DECKMA VIA SKF MARINE
- · GRAVINER
- · HEADWAY
- · HENSOLDT KELVIN HUGHES
- ·HIGHLANDER
- · ICS ELECTRONICS
- · JOTRON
- · JRC
- · JRCS
- · KANGRIM
- · KTE
- · MACGREGOR GERMANY INTERSCHALT
- · NABTESCO
- · NAKAKITA SEISAKUSHO
- · NK CO. LTD.
- · OROLIA

KANNAD MARINE · McMURDO · NETWAVE · RUTTER

- · RIKEN KEIKI VIA NAKAYAMA
- · SAAB TRANSPONDERTECH
- · SAIERNICO ELECTRIC
- · SAL NAVIGATION CONSILIUM GROUP
- S&SYS SAMSUNG HEAVY INDUSTRIES POWER & CONTROL SYSTEMS DIVISION
- · SUNFLAME
- · TAIYO ELECTRIC
- · VOLCANO
- · WÄRTSILÄ SAM ELECTRONICS
- · YOKOGAWA

#### LIFE SAVING APPLIANCES

- · D-I DAVIT INT. HISCHE
- · FASSMER-MARLAND
- · FASSMER SERVICE
- · GLOBAL DAVIT
- · HATECKE
- · HOEI SENPAKU
- · HYUNDAI LIFEBOATS & BADA
- IKNOW ex TSUJI MARINE SERVICES
- · IMC JMU ex IHI MARINE
- · JIANGSU JIAOYAN MARINE JIANGYIN XINJIANG F.R.P
- MANSEI INC.
  INCLUDING MILIRA MACHINE VIDER
- · NISHI-F

- · THE SAFETY
- · ORIENTAL PRECISION
- · QINGDAO BEIHAI
- · SEKIGAHARA SEISAKUSHO
- ·SHIGI
- · STEYR MOTORS
- · SURVIVAL SYSTEMS INTERNATIONAL



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www.metalock.com.br

#### WORKSHOPS 24/7

#### **Santos**

Rua Visconde do Rio Branco, 20/26 11013-030 · Santos SP · Brasil Tel.: +55 (13) 3226-4686 santos@metalock.com.br

#### Rio de Janeiro

Rua da Gamboa, 281 20220-324 · Rio de Janeiro RJ · Brasil Tel.: +55 (21) 2516-5561 rio@metalock.com.br

#### São Paulo

Avenida Bom Jardim, 330 03035-000 · São Paulo SP · Brasil Tel.: +55 (11) 2292-5422 sao.paulo@metalock.com.br

#### **AGENTS**

## Greece & Cyprus F-WayServ

Contact: George Karavariotis Tel.: +30 210 894 7664 Cel.: +30 697 301 6585 info@fwayserv.com

#### Norway Storm & Bull Shipping AS

Contact: Sigurd A. Wold Tel.: +47 52 70 12 55 haugesund@storm-bull.no

#### UK ISES Ltd.

Contact: Pepe Bris Tel.: +34 627 919 9990 secretariat@isesassociation.com

### India Suprimar Maritime Services

Contact: Probal Mitter Tel.: +91 22 3192 2106 Cel.: +91 98217 35745 suprimar@suprimar.net

### **Turkey Atlantis Marine Service Ltd.**

Contact: Caner Ararat Tel.: +90 216 290 12 06 caner@atlantismarine.com.tr

### USA

Vogler Marine Agencies
Contact: Don Vogler
Tal: +1 908 581 0900

Tel.: +1 908 581 0900 shiprepair@vogler.net